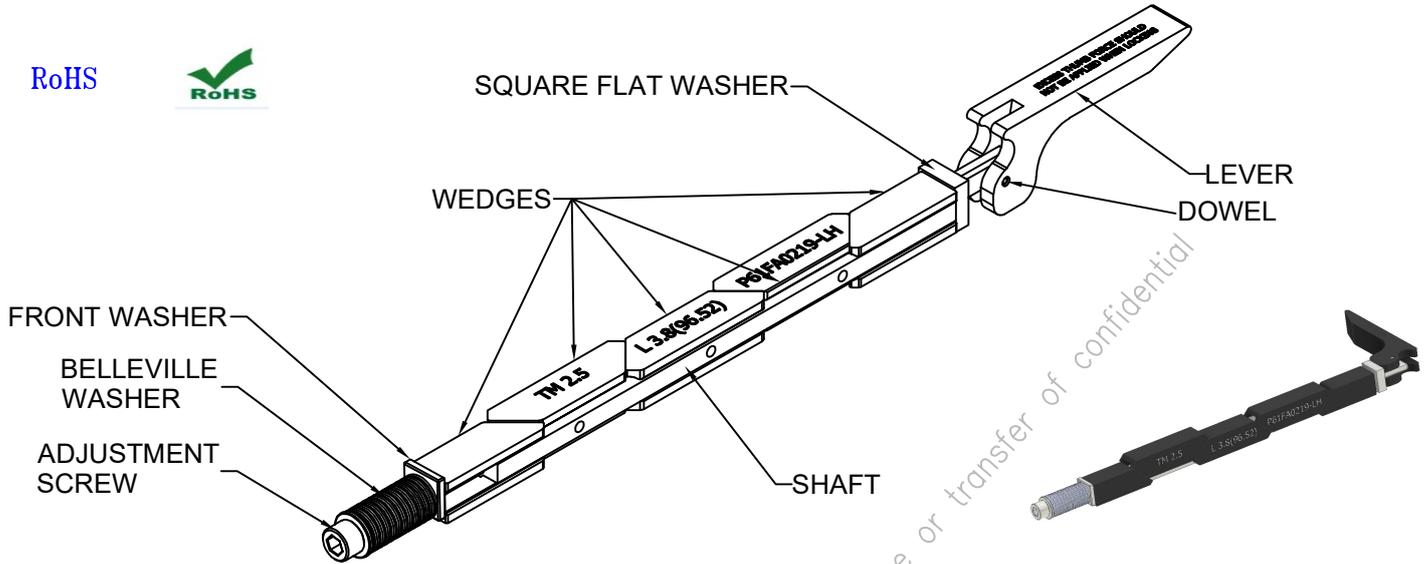


DESCRIPTION : ACTUATED CARD-LOCK, WITH FIVE PIECE WEDGES, WITH EJECTOR TYPE LEVER, LH

PART NO. : P61FA0219-LH



MATERIAL & FINISH :

WEDGES

MATERIAL : Aluminium Alloy 6061-T6/6063 As per, ASTM-B221 or AMS-QQ-A-200/8
WEDGES : Also have Dry film lube as per MIL-PRF-46010
FINISH : Black Anodize as per MIL-A-8625, Type 2, class 2

SHAFT

MATERIAL : Stainless Steel 304 Grade as per ASTM-A582

LEVER

MATERIAL : Aluminium Alloy 6061-T6 as per, ASTM-B221 or AMS-QQ-A-200/8
FINISH : Hard Black Anodize as per MIL-A-8625, Type 3, class 2

ADJUSTMENT SCREW

MATERIAL : Stainless Steel as per ASTM-A582\QQ-S-763
FINISH : Passivated as per AMS2700

WASHERS

FRONT Washer : Stainless steel 316 grade as per ASTM-A582
REAR Washer : Stainless steel 304/304L grade as per ASTM-A240
Belleville Washers : Austenetic stainless steel 316/304 grade as per ASTM-A666
Finish : Passivate as per AMS2700

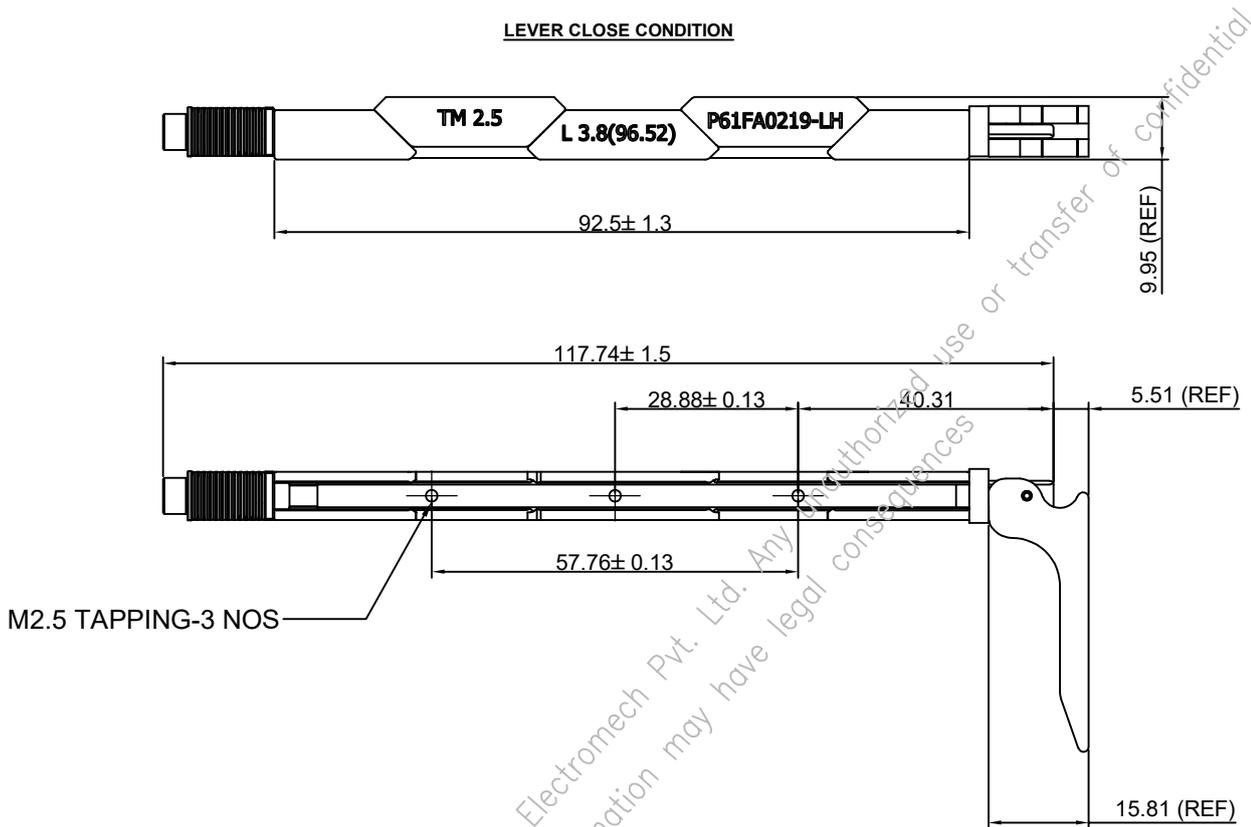
DESCRIPTION : ACTUATED CARD-LOCK, WITH FIVE PIECE WEDGES, WITH EJECTOR TYPE LEVER, LH

PART NO. : P61FA0219-LH

LEVER OPEN CONDITION



LEVER CLOSE CONDITION



CLAMPING FORCE ADJUSTMENT PROCEDURE

- 1) FASTEN LEVER-LOK TO BOARD MODULE ASSEMBLY.
- 2) INSERT BOARD MODULE ASSEMBLY INTO SLOT IN COLD PLATE.
- 3) ACTUATE LEVER TO LOCKED/CLOSED POSITION.
- 4) TIGHTEN SCREW ON END OF SHAFT UNTIL WEDGES INITIALLY CONTACT
WALL OF COLD PLATE SLOT, OR SLIGHT INSERTION EXTRACTION DRAG IS FELT.
- 5) ADDITIONALLY TIGHTEN LOCKNUT TWO FULLY TURNS. DO NOT EXCEED TWO TURNS.
- 6) LEVER LOK IS NOW READY TO USE.

Projection:



Scale: NTS

Sht. Size: A4

Gen. Tol.: ±0.5mm

**ALL DIMENSIONS ARE IN MM.
IF UNLESS OTHERWISE SPECIFIED.**