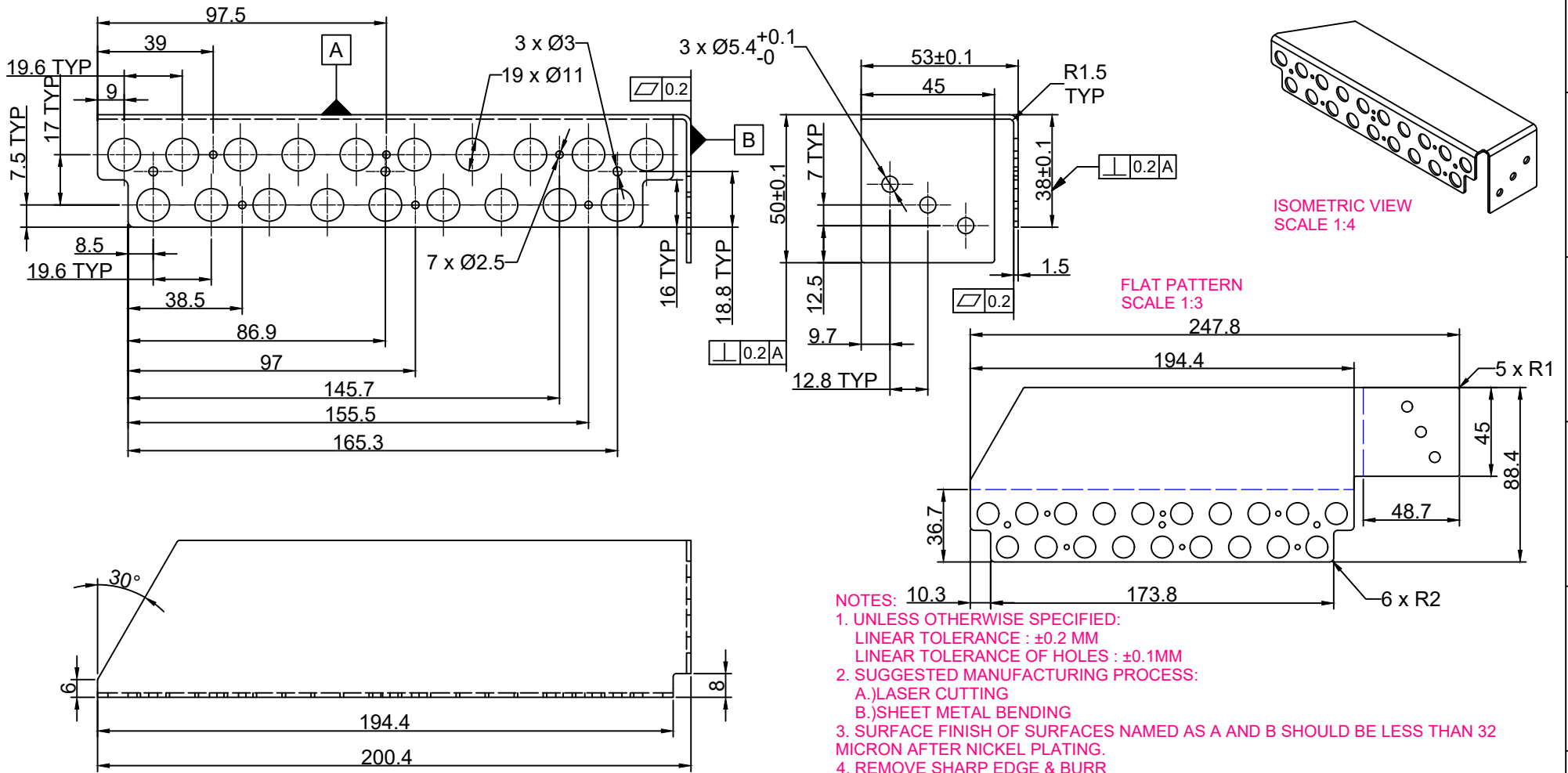


DESC : PLUS_ARY_END_CURRENT_CLTR_ITER2

Part No. P61B00804


REV. A



ISOMETRIC VIEW
SCALE 1:4

FLAT PATTERN
SCALE 1:3

- NOTES:
- UNLESS OTHERWISE SPECIFIED:
LINEAR TOLERANCE : ±0.2 MM
LINEAR TOLERANCE OF HOLES : ±0.1MM
 - SUGGESTED MANUFACTURING PROCESS:
A.)LASER CUTTING
B.)SHEET METAL BENDING
 - SURFACE FINISH OF SURFACES NAMED AS A AND B SHOULD BE LESS THAN 32 MICRON AFTER NICKEL PLATING.
 - REMOVE SHARP EDGE & BURR
 - ALL HOLES SHOULD BE IN PERFECT FORM, HOLES SHOULD NOT BE DEFORMED
 - THERE SHOULD NOT BE CRACKS OR TEARING NEAR BENDING AREA

REV.	ZONE	DESCRIPTION	DRG REV BY	DATE	DOCUMENT CODE :	ALL DIMENSIONS ARE IN MM. IF UNLESS OTHERWISE SPECIFIED.
A		ORIGINAL		17-10-2022	MATERIAL & FINISH AL 5052 H32 NICKEL COATING 20 Microns	 This Document is the property of PROTECTRON ELECTROMECH (P) LTD. it shall not be reproduced or communicated to a third party without prior permission. DWG according to STD. Sheet: 1 OF 1
					HEAT TREATMENT	
					ENG APP'D :	
					APP'D BY:	
					DATE : 17-10-2022	

Gen. Tol.
±0.1mm
±0.2°
Surface Finish Ra 1.6
Scale: 1 : 2
Sht. Size: A4

